KWM+ BUSHING REFERENCE CHART

BORE	HEIGHT	1.0		1.5				2.0				3.0					4.0
	REAMER #	I	II	II	III	IV	V	II	III	IV	V	II	III	IV	V	VI	VI
0.10		L55															
0.15		L56															
0.20		L01															
0.25		L57															
0.30		L02		L64				L86									
0.35		L58															
0.40		L03		L08				L87									
0.45		L59															
0.50		L04		L09				L32				L94					
0.55		L60															
0.60		L05		L10				L33				L95					
0.70		L06		L11				L34				L96					
0.80		L07		L12				L35				L97					
0.90			L61	L13				L36				L98					
1.00			L62	L65	L14			L37					L99				
1.10			L63	L66	L15				L38				L100				
1.20					L16				L39				L101				
1.30					L17				L40				L102				
1.40					L18				L41				L103				
1.50					L19				L42				L104				
1.60					L20				L43				L105				
1.70					L67				L88				L106				
1.80					L21				L44				L107				
1.90					L68				L89				L108				
2.00						L22				L45				L109			
2.10						L69				L90				L110			
2.20						L23				L46				L111			
2.30						L70				L91				L112			
2.40						L24				L47				L113			
2.50						L71				L92				L114			
2.60						L25				L48				L115			
2.70						L72				L93				L116			
2.80						L26				L49	L79			L117			
2.90							L73				L80						
3.00							L27				L50				L118		
3.20							L28				L51				L119		
3.40							L74				L81				L120		
3.60							L29				L52				L121		
3.80							L75				L82				L122		
4.00							L76				L83				L123		
4.20							L30				L53				L124		
4.40							L77				L84				L125		
4.60							L31				L54				L126		
4.80							L78				L85				L127		
5.00																L128	
5.20																L129	
5.40																L130	
5.60																L131	
5.80																L132	
6.00			REAMER #													L133	
6.20			I	II	III	IV	V	VI									L134
6.40		O.D.	1.2	1.8	2.7	3.5	5.9	8.7									L135
6.60																	L136
6.80																	L137